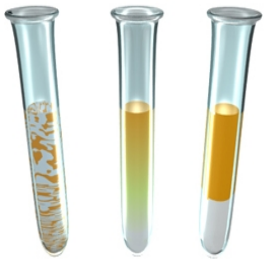


# Online Synthesis for **Error Recovery** in Digital Microfluidic Biochips with **Operation Variability**

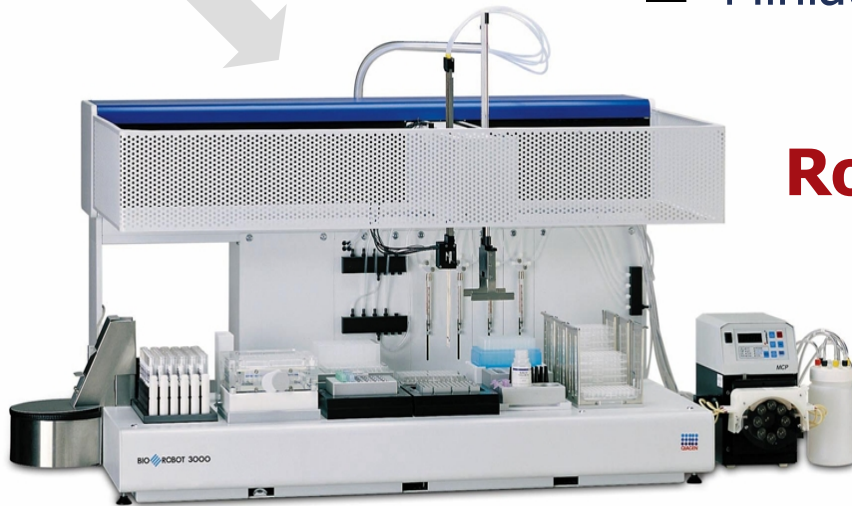
**Mirela Alistar, Paul Pop, Jan Madsen**  
Technical University of Denmark, Lyngby





## Test tubes

- Automation
- Integration
- Miniaturization

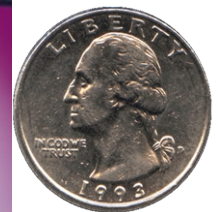
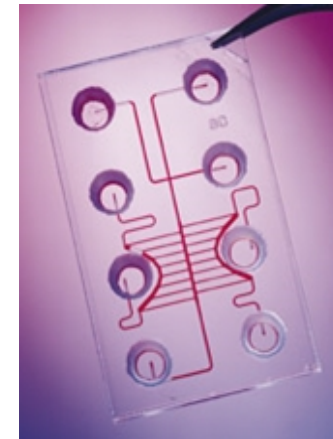


## Robotics

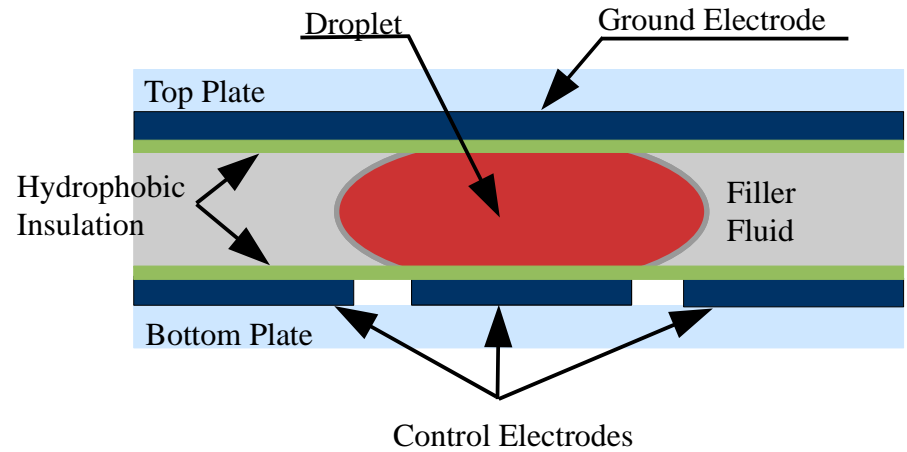
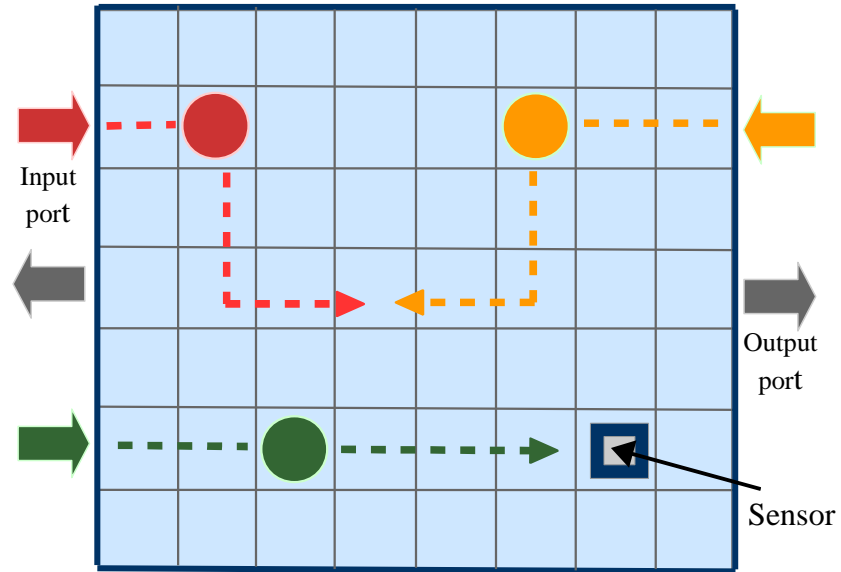
- Automation
- Integration
- Miniaturization

## Microfluidics

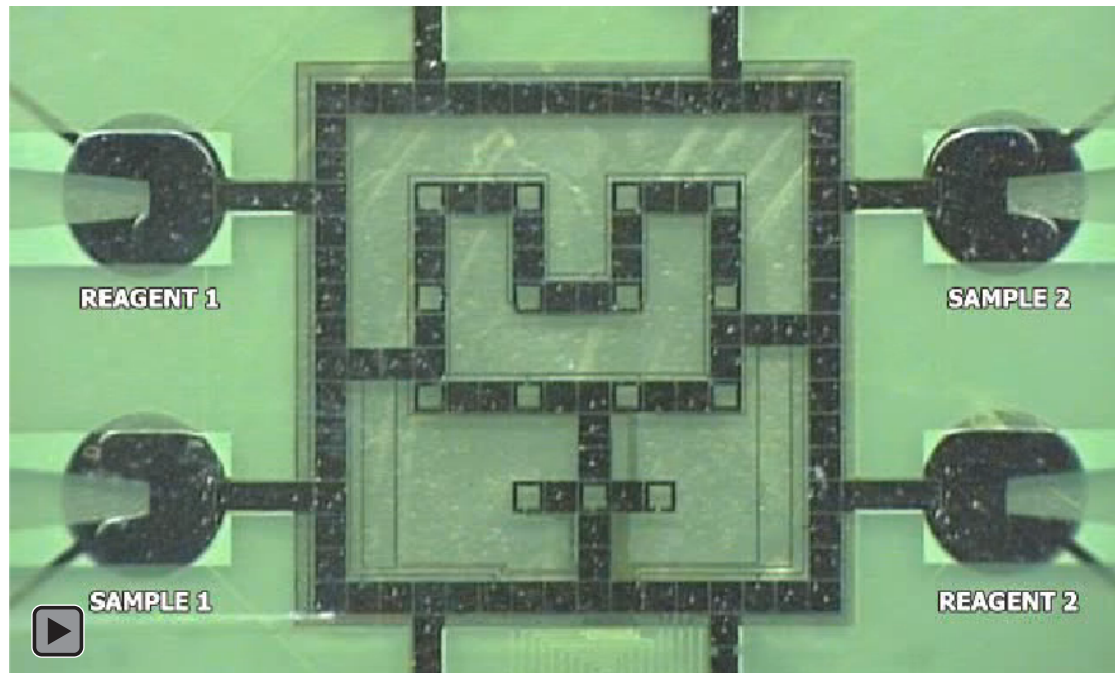
- Automation
- Integration
- Miniaturization



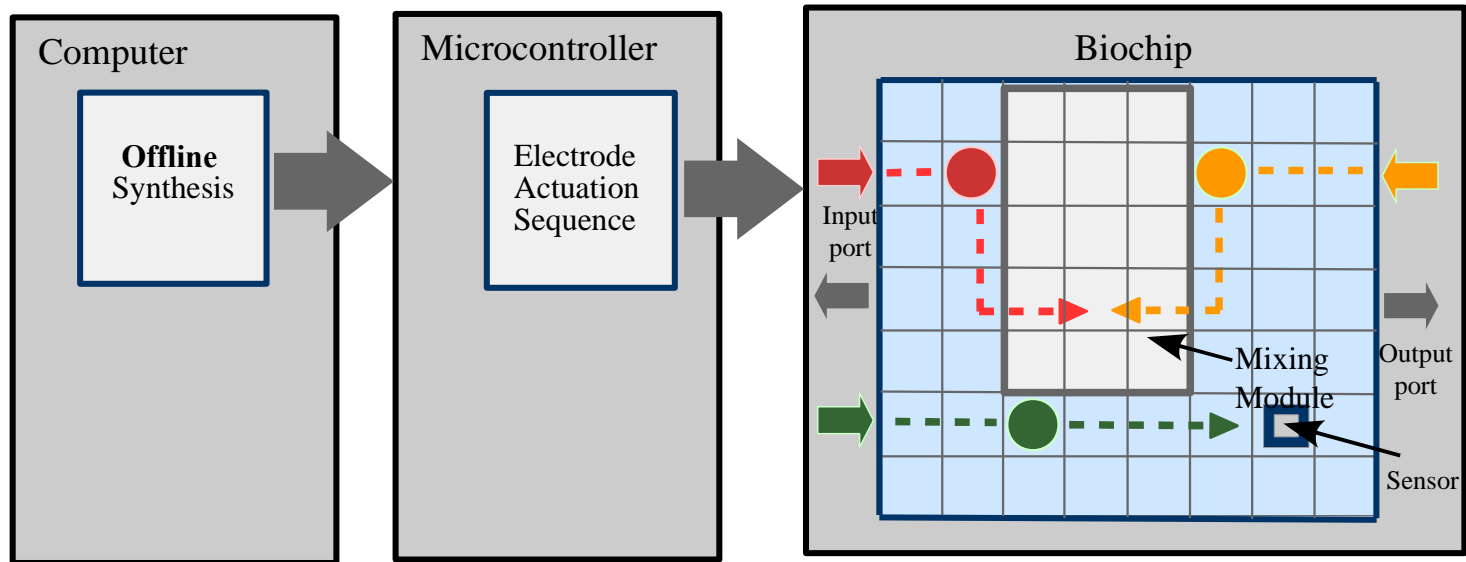
# Biochip Architecture



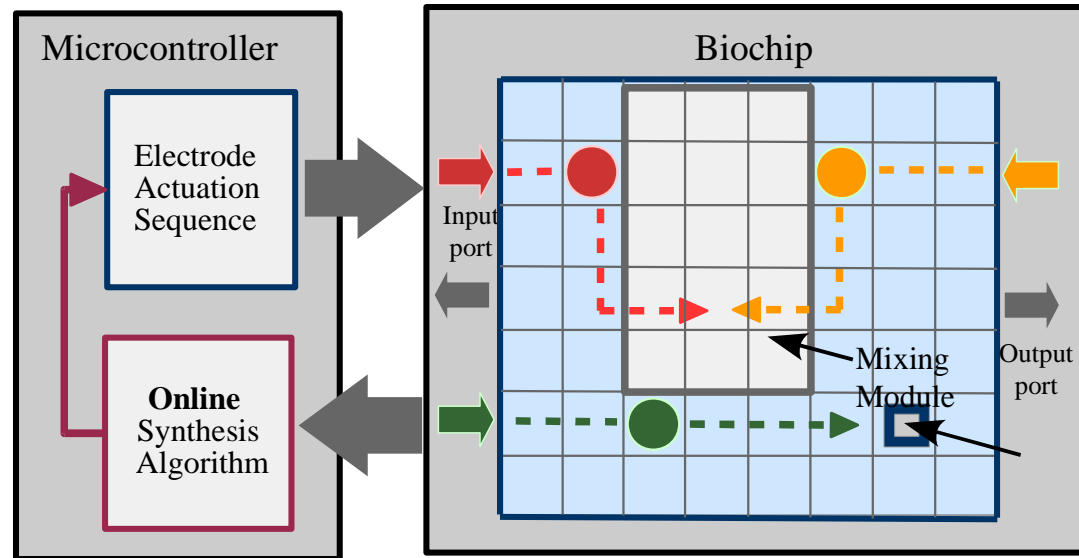
# Biochip Architecture



# Offline Synthesis Flow



# Online Synthesis Flow

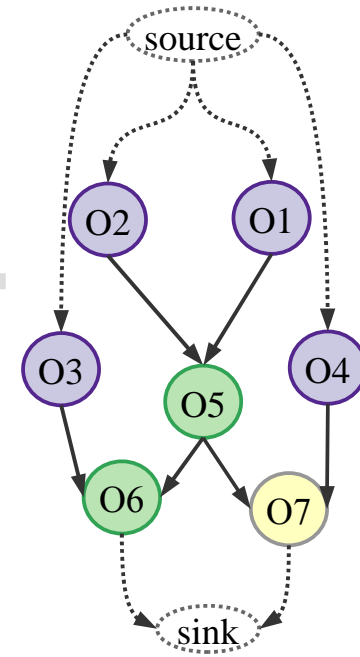


# Synthesis: Main design tasks

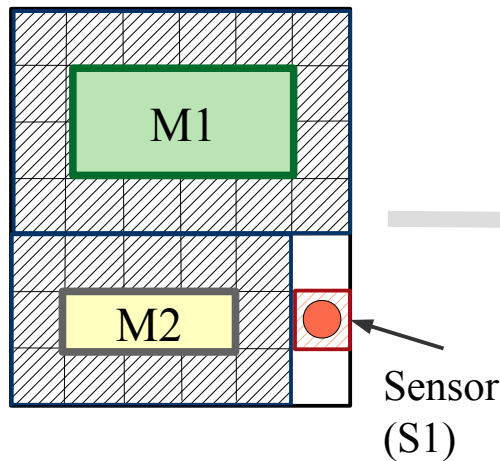
## Allocation

Operation	Area	Time (s)
Mix	2x5	2
Mix	2x4	3
Mix	1x3	5
Mix	3x3	7
Mix	2x2	10
Detection	1x1	30

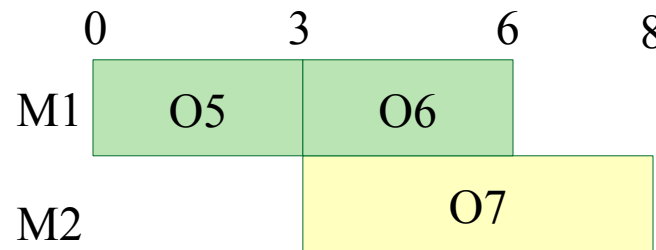
## Binding



## Placement



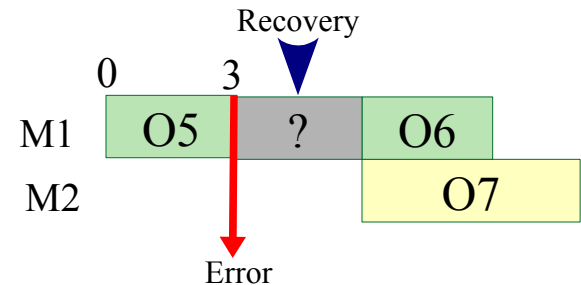
## Scheduling



## Types of faults

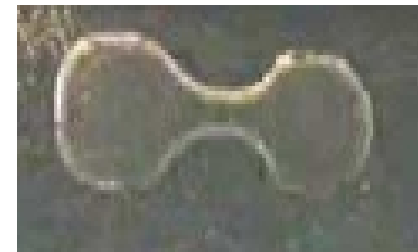
### Permanent

- T. Xu, K. Chakrabarty, "Functional testing of microfluidic biochips", 2007
- E. Maftai, P. Pop, "Droplet-aware Module-Based Synthesis for Fault-Tolerant Digital Microfluidic Biochips", 2012



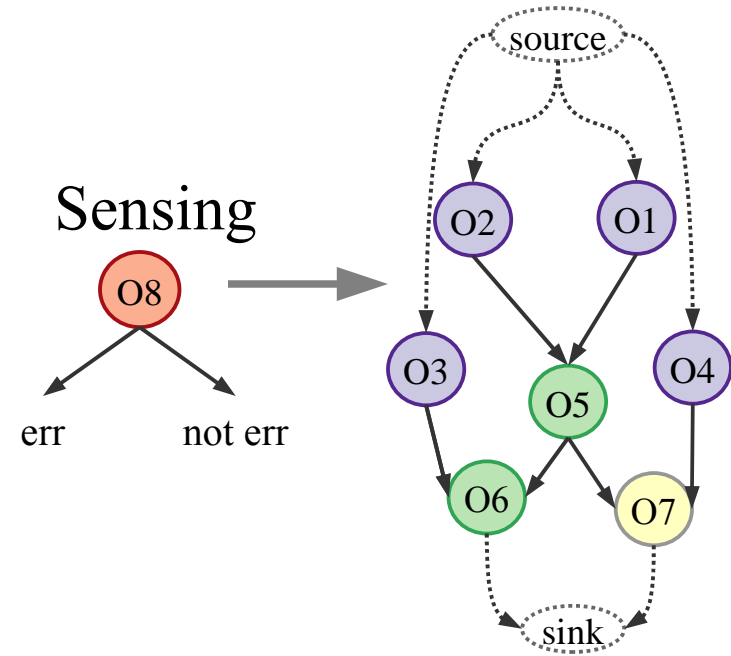
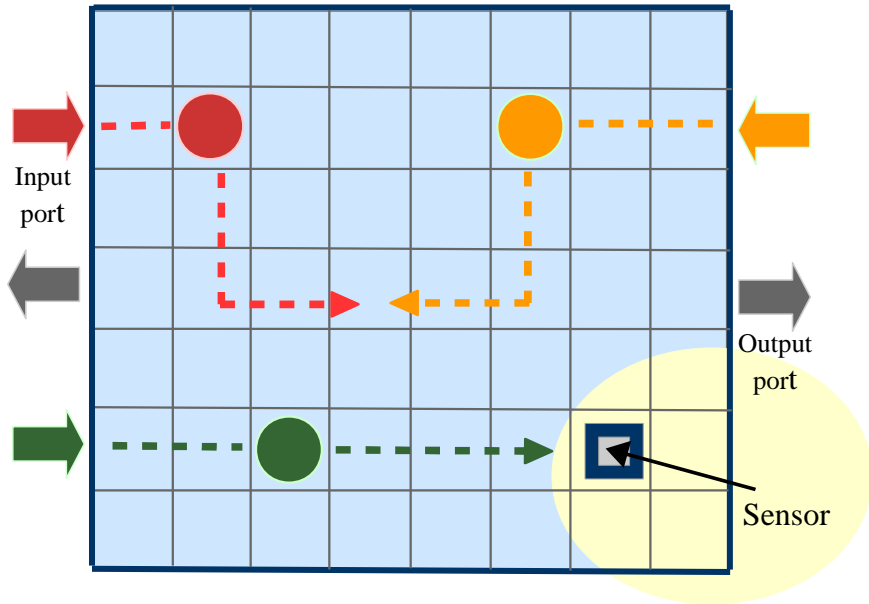
## Parametric

- Malfunctioning during runtime
- Faulty operations, ex: unbalanced split
- High sensitivity to volume variations
  - +- 2% precision for microdialysis
  - +- 10% precision for drug discovery
- Zhao, K. Chakrabarty, "Integrated Control-Path Design and Error Recovery in the Synthesis of Digital Microfluidic Lab-on-Chip"

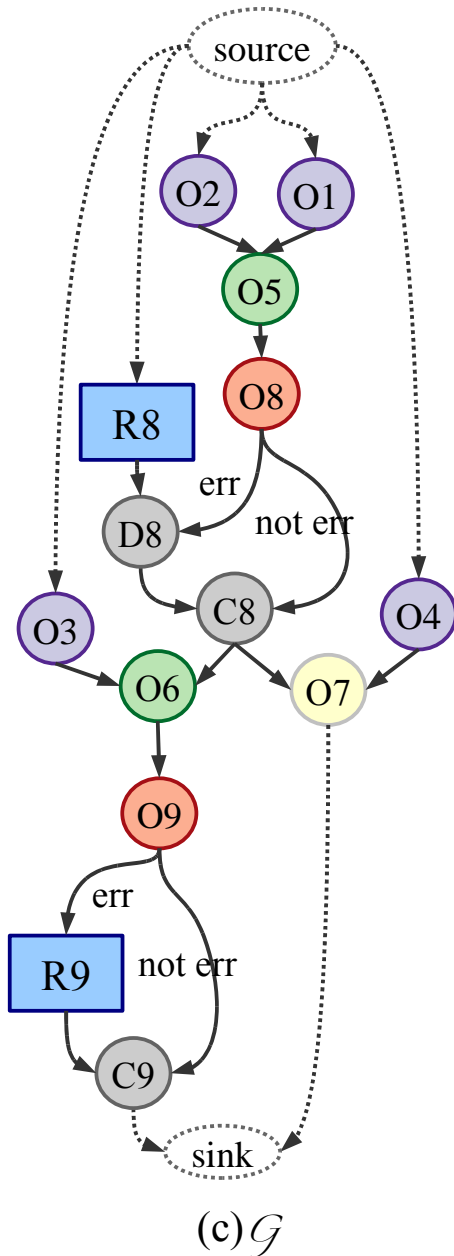




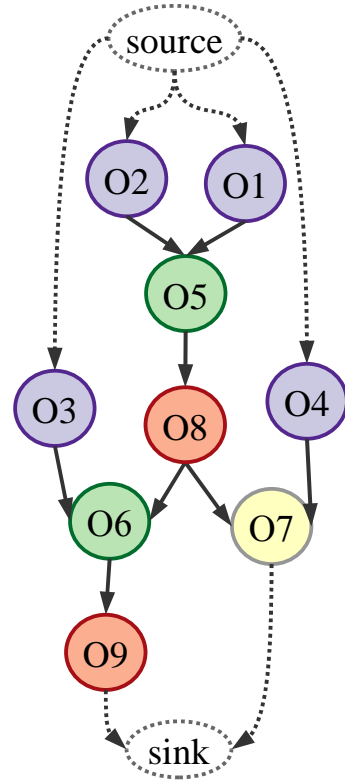
# Error Detection



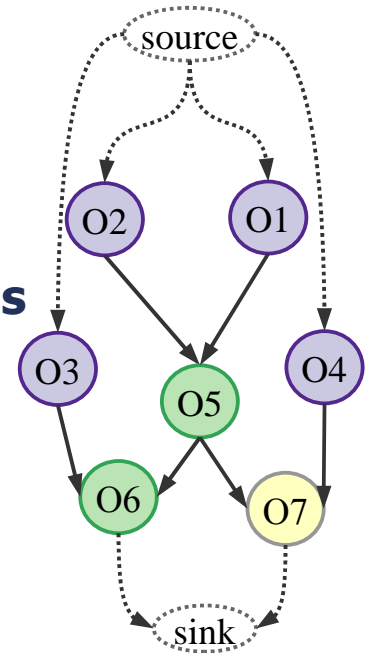
# Fault-tolerant Application Model



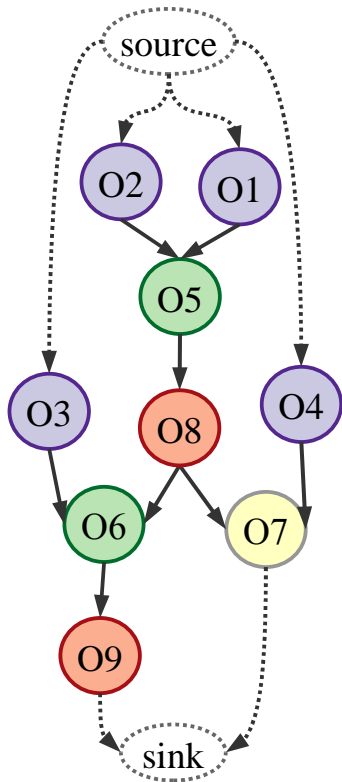
**Recovery**



**Error Analysis**



# Error Analysis



$$E_{Ds} = E_{Dlt} = E_{Slt} = 8\% \quad E_{Mix} = 10\% \quad E_{Thr} = 15\%$$

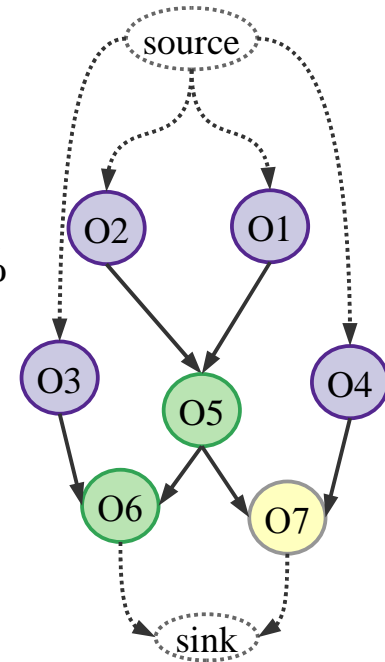
i)  $\epsilon_{Ds} = E_{Ds}$

ii)  $\epsilon_{Trans} = \sqrt{I^2 + E_{Trans}^2}$

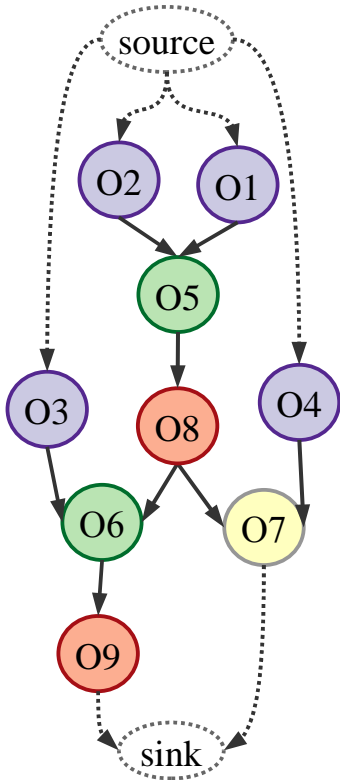
iii)  $\epsilon_{Slt} = \sqrt{I^2 + (2 E_{Slt})^2}$

iv)  $\epsilon_{Mix} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + E_{Mix}^2}$

v)  $\epsilon_{Dlt} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + (2 E_{Dlt})^2}$



# Error Analysis



$$E_{Ds} = E_{Dlt} = E_{Slt} = 8\% \quad E_{Mix} = 10\% \quad E_{Thr} = 15\%$$

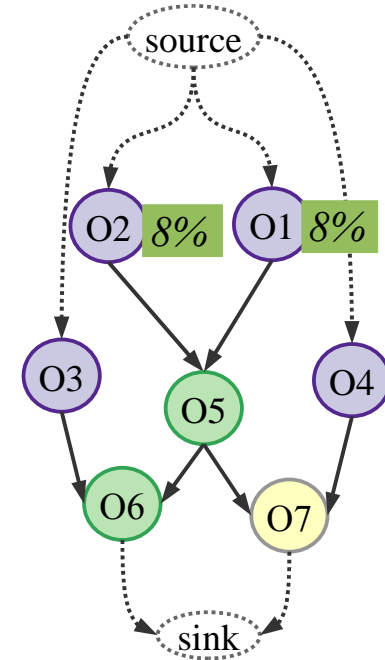
i)  $\epsilon_{Ds} = E_{Ds}$

ii)  $\epsilon_{Trans} = \sqrt{I^2 + E_{Trans}^2}$

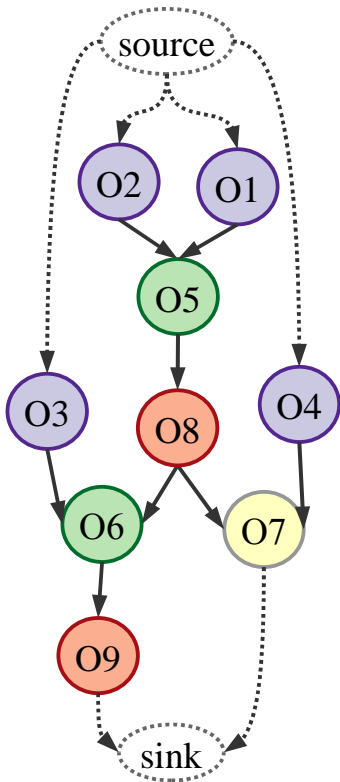
iii)  $\epsilon_{Slt} = \sqrt{I^2 + (2 E_{Slt})^2}$

iv)  $\epsilon_{Mix} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + E_{Mix}^2}$

v)  $\epsilon_{Dlt} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + (2 E_{Dlt})^2}$



# Error Analysis



$$E_{Ds} = E_{Dlt} = E_{Slt} = 8\% \quad E_{Mix} = 10\% \quad E_{Thr} = 15\%$$

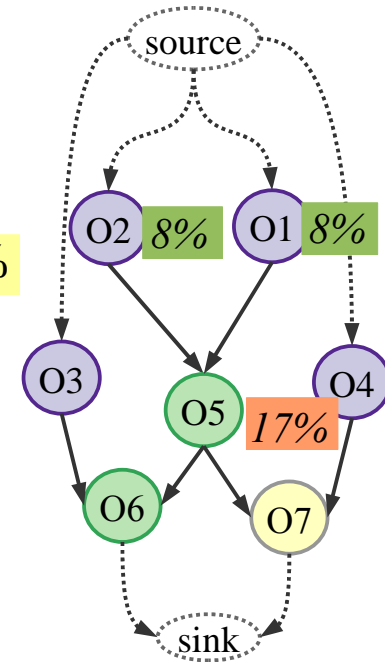
i)  $\epsilon_{Ds} = E_{Ds}$

ii)  $\epsilon_{Trans} = \sqrt{I^2 + E_{Trans}^2}$

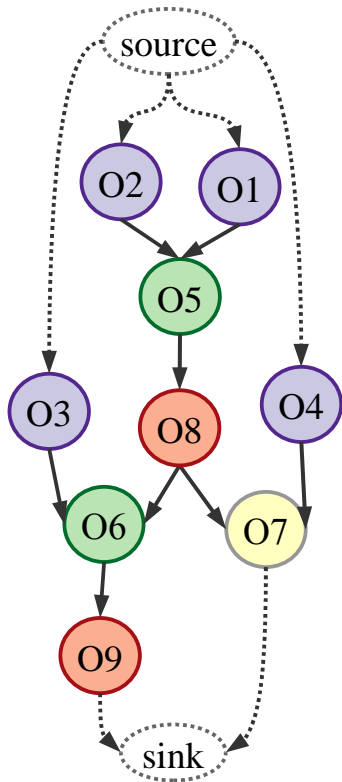
iii)  $\epsilon_{Slt} = \sqrt{I^2 + (2 E_{Slt})^2}$

iv)  $\epsilon_{Mix} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + E_{Mix}^2}$

v)  $\epsilon_{Dlt} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + (2 E_{Dlt})^2}$



# Error Analysis



$$E_{Ds} = E_{Dlt} = E_{Slt} = 8\% \quad E_{Mix} = 10\% \quad E_{Thr} = 15\%$$

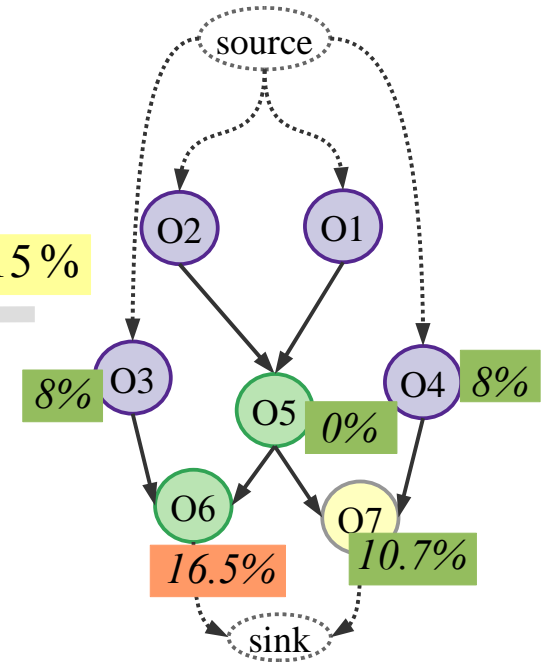
i)  $\epsilon_{Ds} = E_{Ds}$

ii)  $\epsilon_{Trans} = \sqrt{I^2 + E_{Trans}^2}$

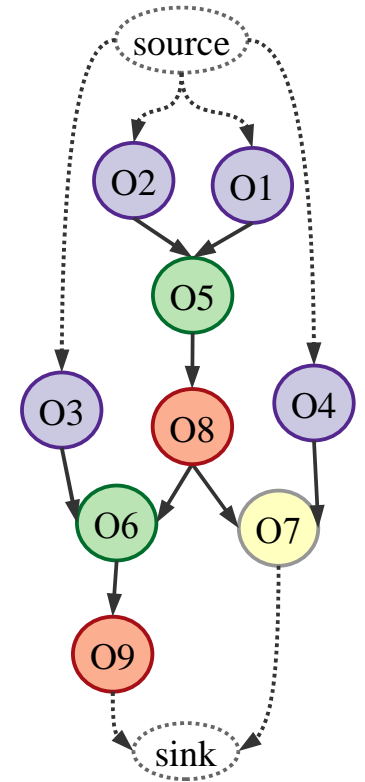
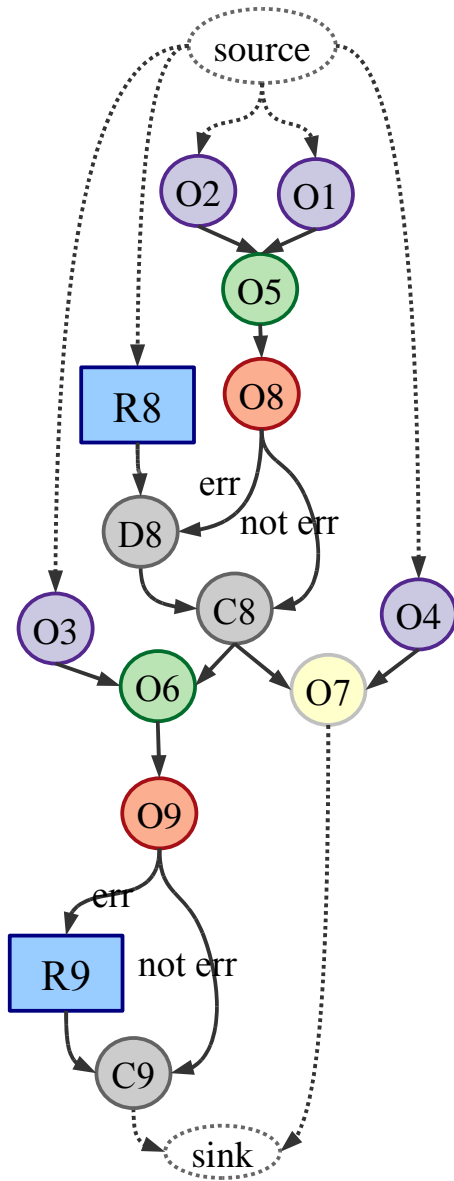
iii)  $\epsilon_{Slt} = \sqrt{I^2 + (2 E_{Slt})^2}$

iv)  $\epsilon_{Mix} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + E_{Mix}^2}$

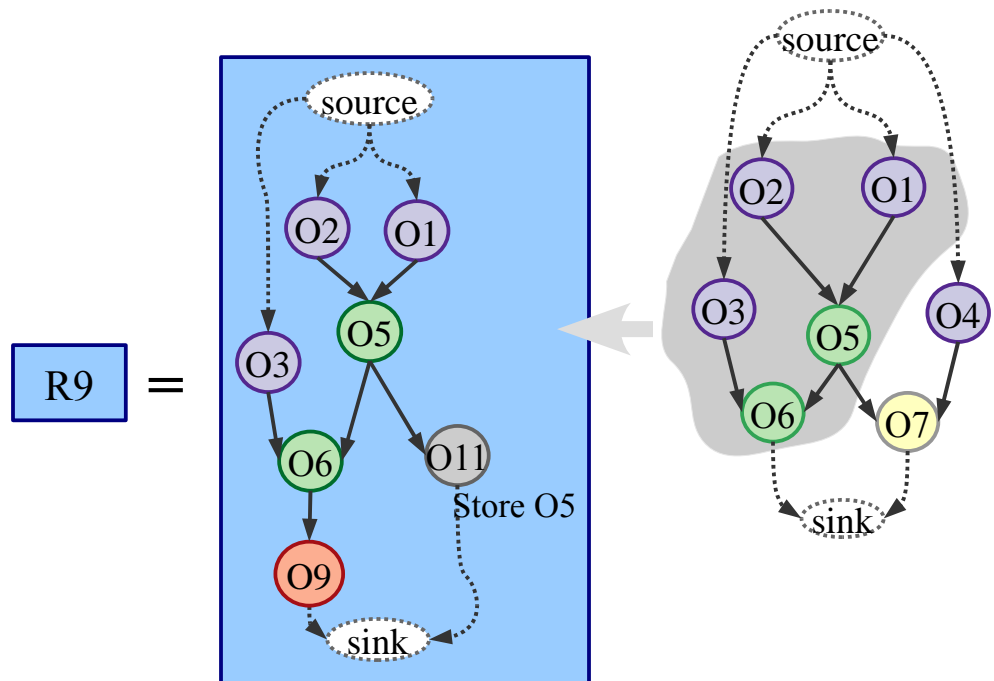
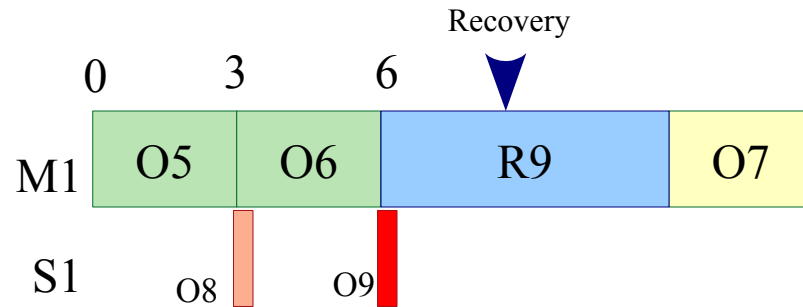
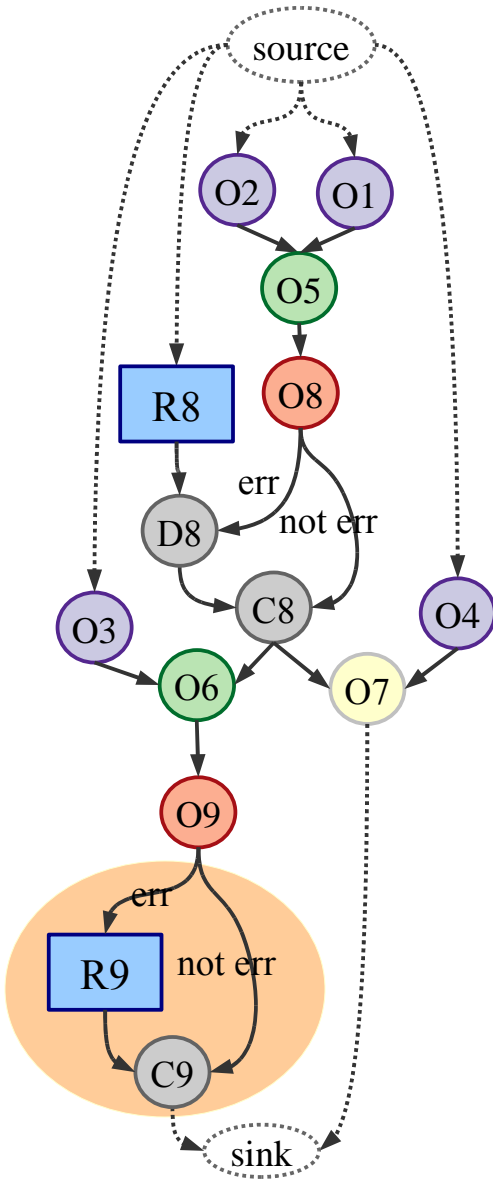
v)  $\epsilon_{Dlt} = \sqrt{(0.5 I_1)^2 + (0.5 I_2)^2 + (2 E_{Dlt})^2}$



# Recovery

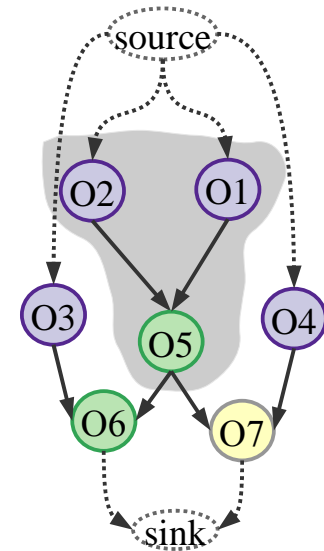
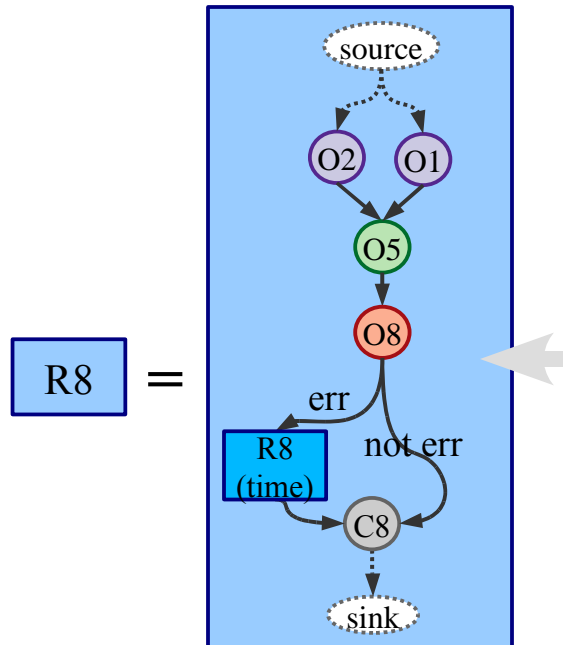
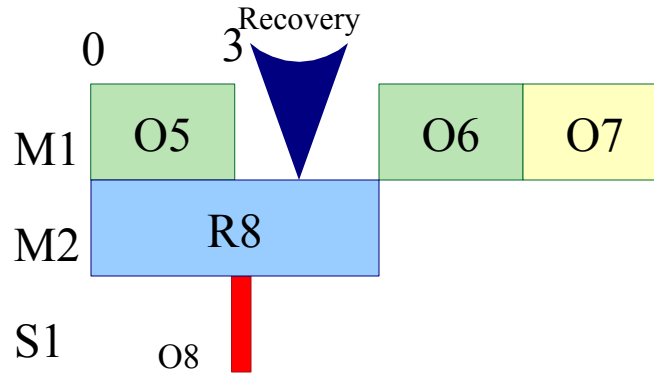
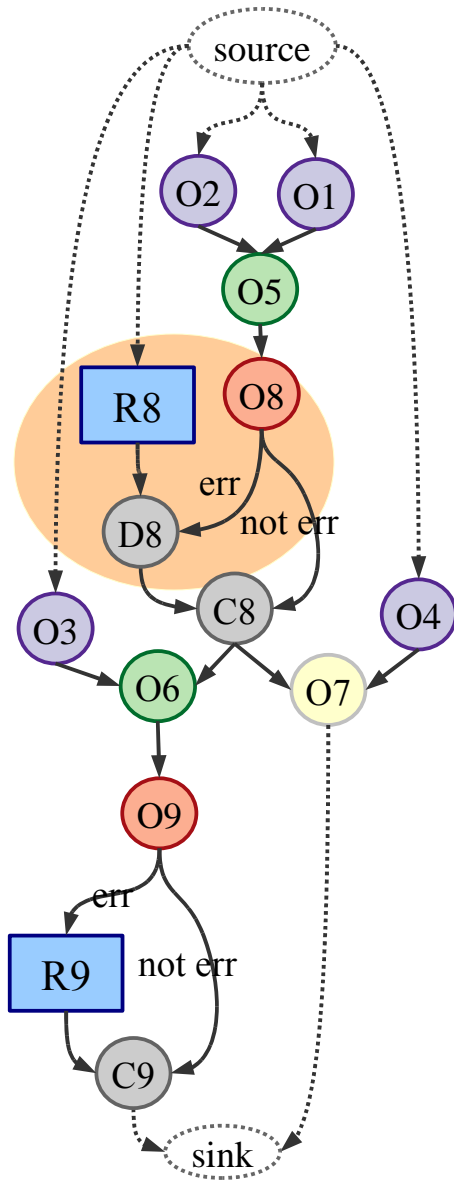


# Time redundancy





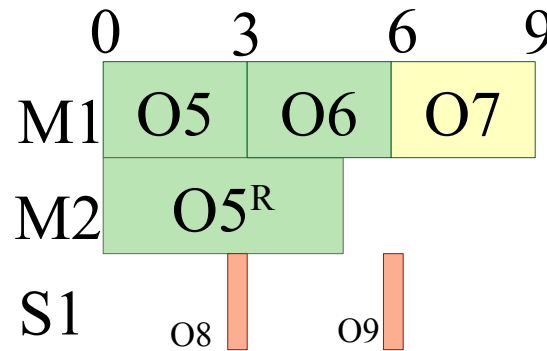
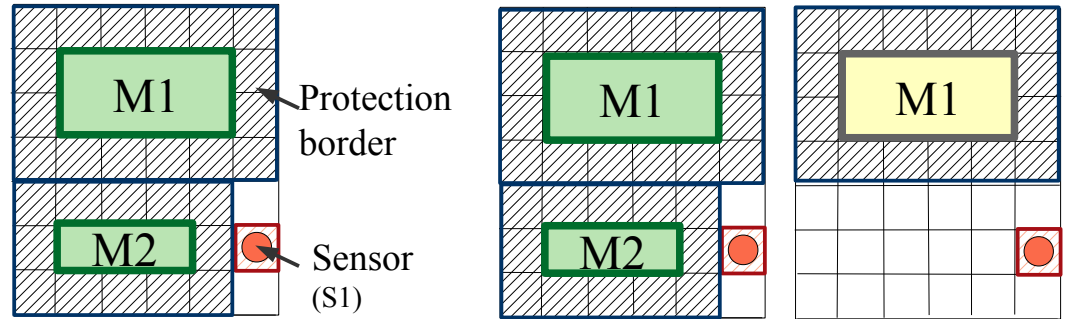
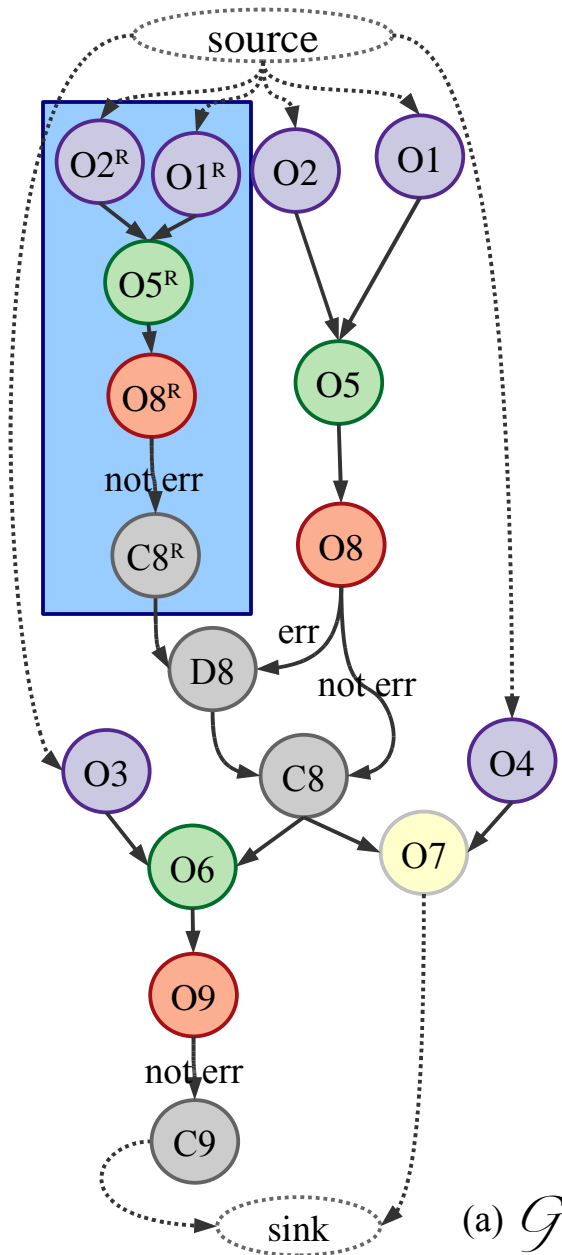
# Space redundancy



# Problem Formulation

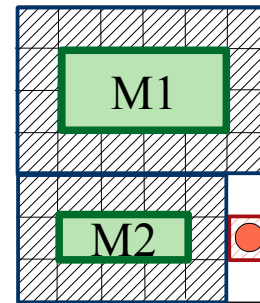
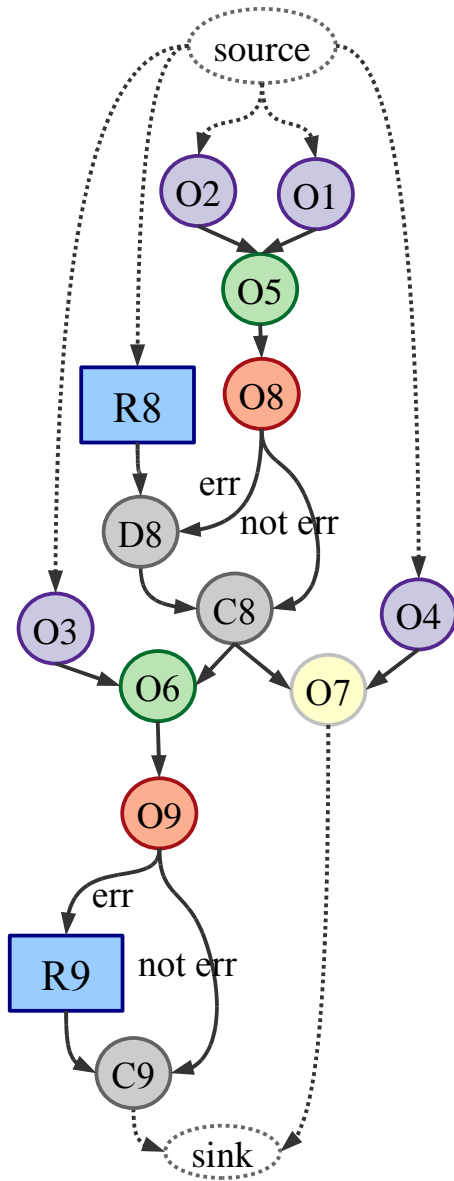
- Given
  - **Fault model**
    - Intrinsic error limits
    - Error threshold
    - Recovery subgraphs
  - Biochip architecture
  - Application Graph
  - Module library
- Determine
  - Online Fault-tolerant implementation
    - Minimized worst-case completion time

# Offline Synthesis

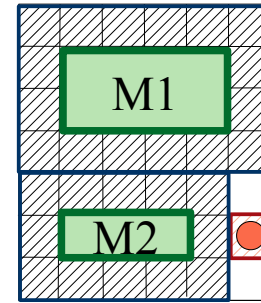


(e) Schedule

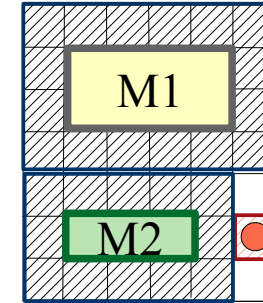
# Online Synthesis (ONS)



(ii) Placement at  $t=0$

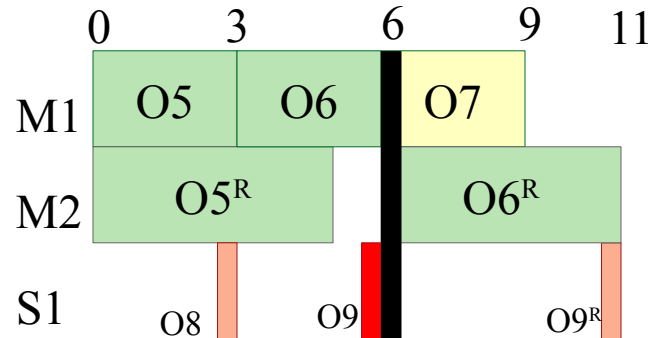


(iii)  $t=3$



(iv)  $t=6$

Error on  $O_9$

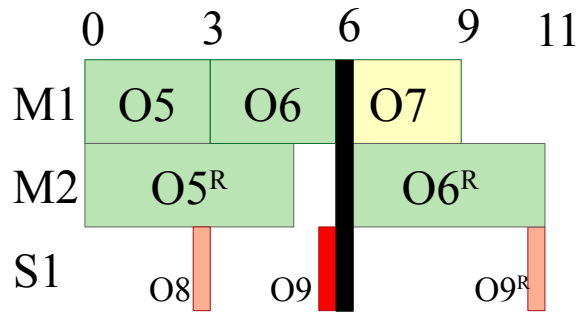


(i) Schedule

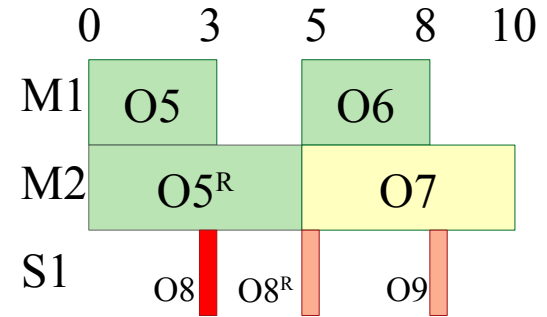
# ONS vs FTS

**ONS**  
[us]

Time

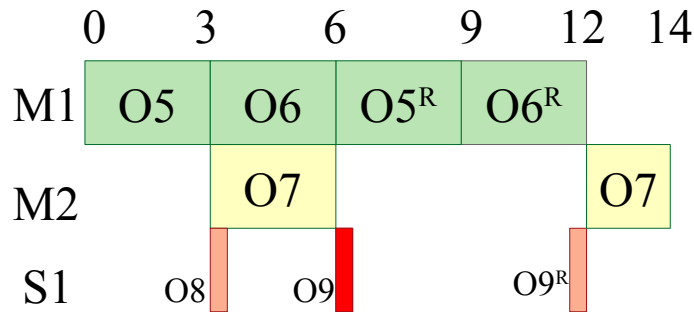


Space

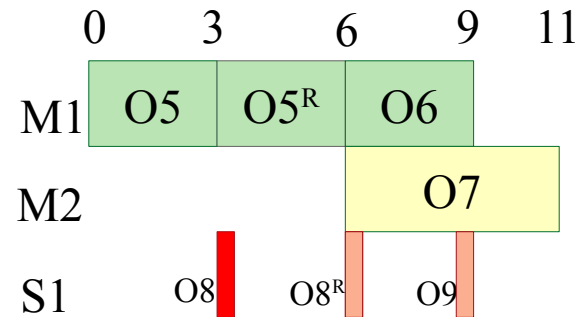


**FTS**  
[Zhao\*]

Error on  $O_9$



Error on  $O_8$



# Experimental results

App.	Area	$E_{thr}$ (%)	Sensing Ops.	Space Subgr.	Time Subgr.	TS( $G^0$ ) (s)	FTS (s)	ONS (s)
PCR	7x7	9	7	1	6	12	min 14 max 17 avg 14.92	min 12 max 14 avg 13.85
IVD	7x7	10	9	1	8	15	min 14 max 17 avg 14.92	min 15 max 19 avg 16.44
CPA	10x10	15	39	1	38	36	min 14 max 17 avg 14.92	min 38 max 43 avg 39.34

Average overhead added by ONS (%) is 15.4 (PCR), 9.6 (IVD), 13.38 (CPA)

- Biochemical Applications are **sensitive to faults**
  - Parametric faults can result in operation variability
- Fault-tolerant application model
  - **Detection** : SENSING
  - **Recovery**: Time- and Space-Redundant Subgraphs
- Online Synthesis
  - Fast: List Scheduling-based
  - Exploits the biochip configuration

# Backup Slides





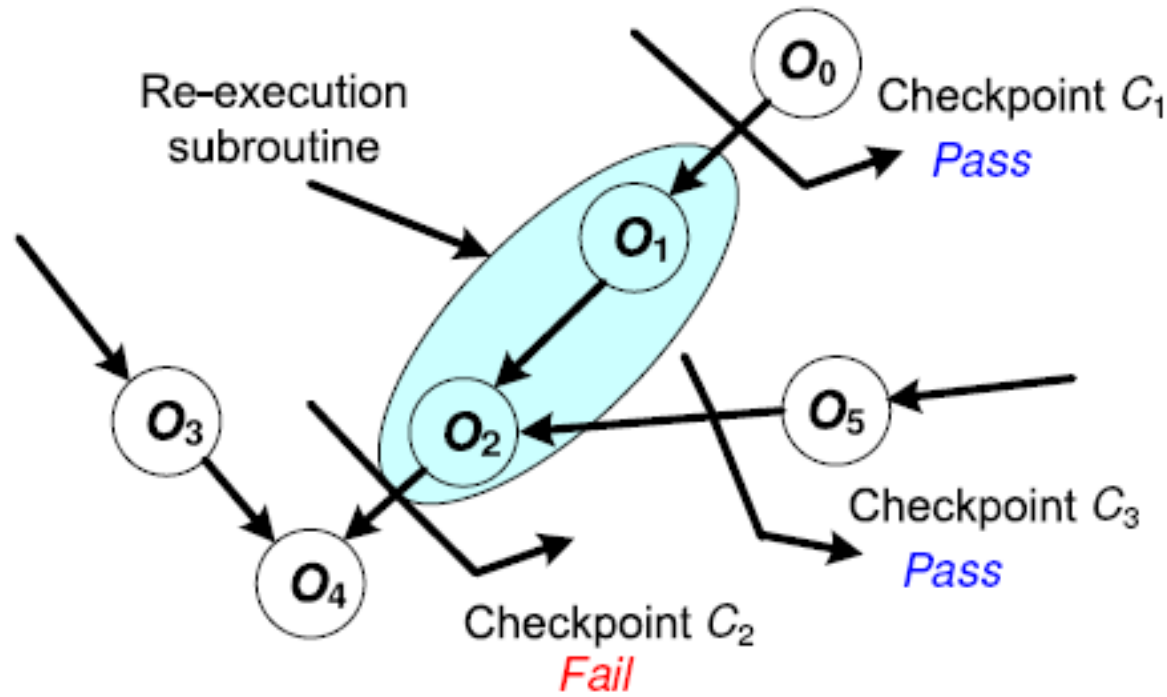
# Related Work



Y. Zhao, T. Xu and K. Chakrabarty,  
***"Control-path design and error recovery  
in digital microfluidic lab-on-chip"***,  
accepted for publication in  
ACM Journal on Emerging Technologies in Computing Systems, 2010

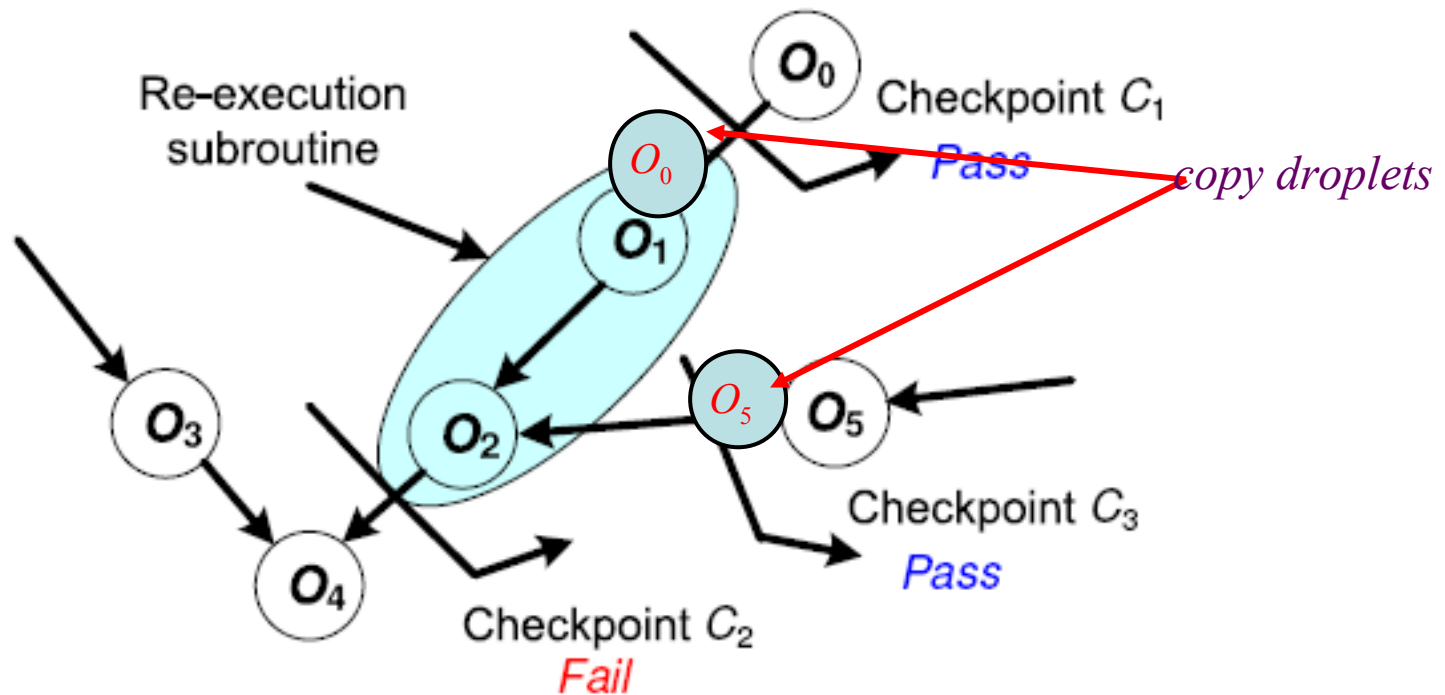
# Control-Path Design

- Add *checkpoints* to monitor outcomes of fluidic operations
  - **Checkpoint**: storage of the intermediate product droplet
- Assign each checkpoint a *re-execution subroutine*
  - **Subroutine**: fluidic operations between checkpoints



# Control-Path Design

- Extra **copy droplets** needed
- **Checkpoints:** where ?
- Costs:
  - Time
  - Area

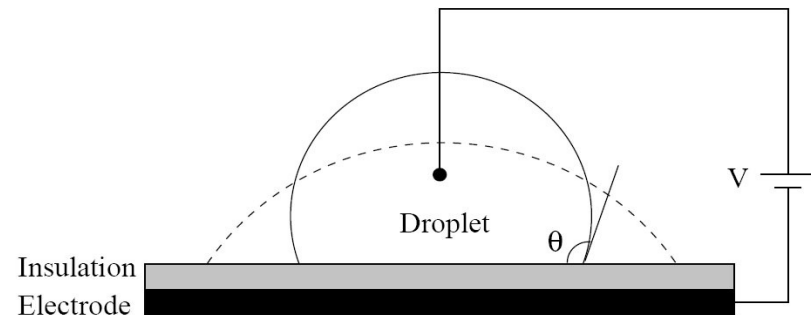
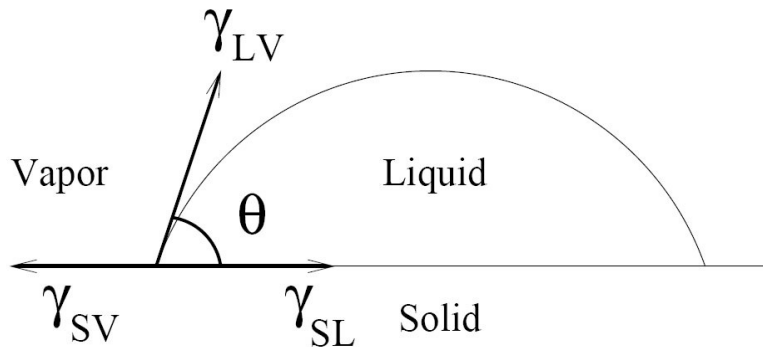


# And the droplet moves!

- Electrowetting on dielectric principle (EWOD)
  - Electrical modulation of the solid-liquid interfacial tension

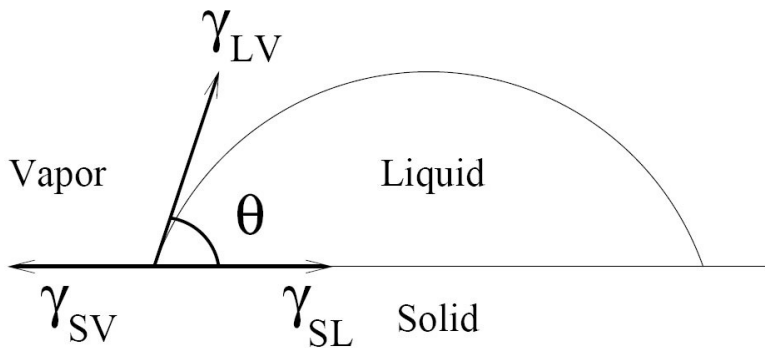
## Young equation

$$\gamma_{LV} \cos(\theta) = \gamma_{SV} - \gamma_{SL}$$



# Electrowetting: Physical Principles (I)

- Motion of droplets is based on the differences between contact angles in the advancing and receding lines of a droplet.
- When a droplet rests on a non-wetting solid surface, the forces acting at the solid-liquid-vapor interface equilibrate and result in a contact angle  $\theta$  between the droplet and solid, as described by Young's equation,

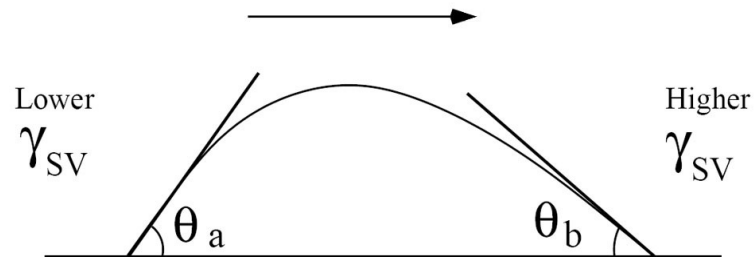


$$\gamma_{LV} \cos(\theta) = \gamma_{SV} - \gamma_{SL}$$

$\gamma_{LV}$ ,  $\gamma_{SV}$  and  $\gamma_{SL}$  are the liquid-vapor, solid-vapor and solid-liquid surface energies

# Electrowetting: Physical Principles (II)

- When an imbalance in these surface energies occurs (as in the case of a droplet resting on a surface with a gradient surface energy), a net force is induced
  - Initiate droplet motion
- Imbalance can be induced by chemical, thermal, or electrostatic means
  - In the case of thermally-induced droplet motion, a surface tension gradient can be induced by differentially heating the ends of a droplet, since the surface tension of a liquid decreases with temperature.



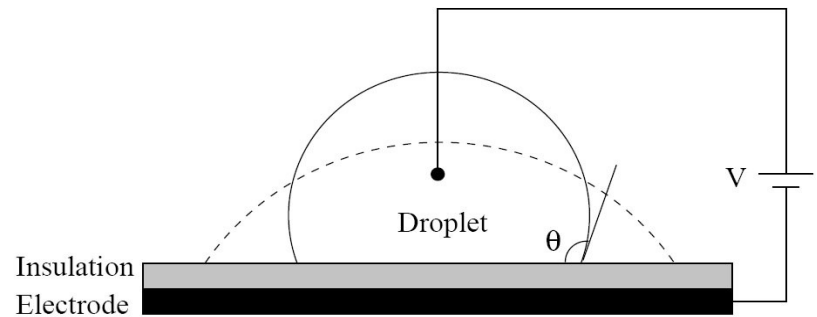
# Electrowetting: Physical Principles (III)



- Electrowetting-based actuation of droplets: electrical fields used to induce surface tension gradients.
  - Electrowetting effect  $\Rightarrow$  the surface energy can be directly modified by the application of an electric field
- Consider a droplet resting on a electrode separated by a hydrophobic insulator
  - A potential is applied between the droplet and the electrode, resulting in a capacitive energy  $E$  stored in the insulator. The resulting energy is:

$$E = \frac{\epsilon_0 \epsilon_r A}{2d} V^2$$

$$\Rightarrow \gamma_{SL}(V) = \gamma_{SL}(0) - \frac{\epsilon_0 \epsilon_r A}{2d} V^2$$



Contact angle

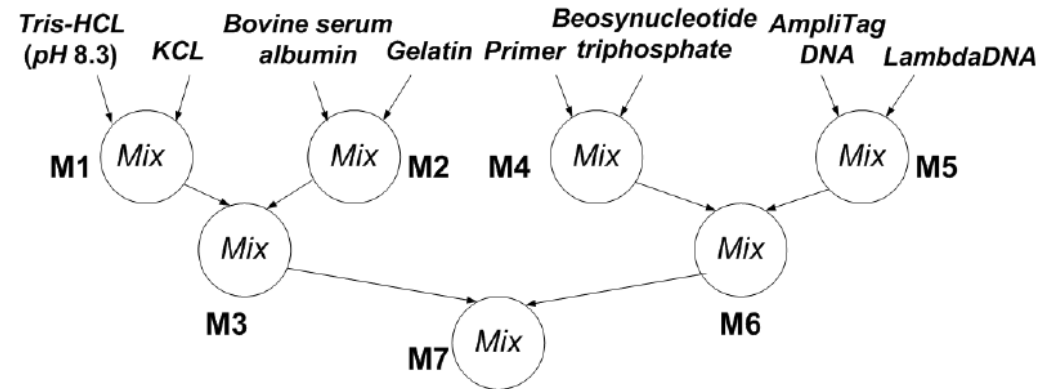
change:

$$\cos \theta(V) = \cos \theta(0) - \frac{\epsilon_0 \epsilon_r A}{2d \gamma_{LV}} V^2$$

Reference: P. Y. Paik, V. K. Pamula and K. Chakrabarty, "Adaptive Cooling of Integrated Circuits using Digital Microfluidics", Artech House, Norwood, MA, 2007.

# Benchmarks: PCR

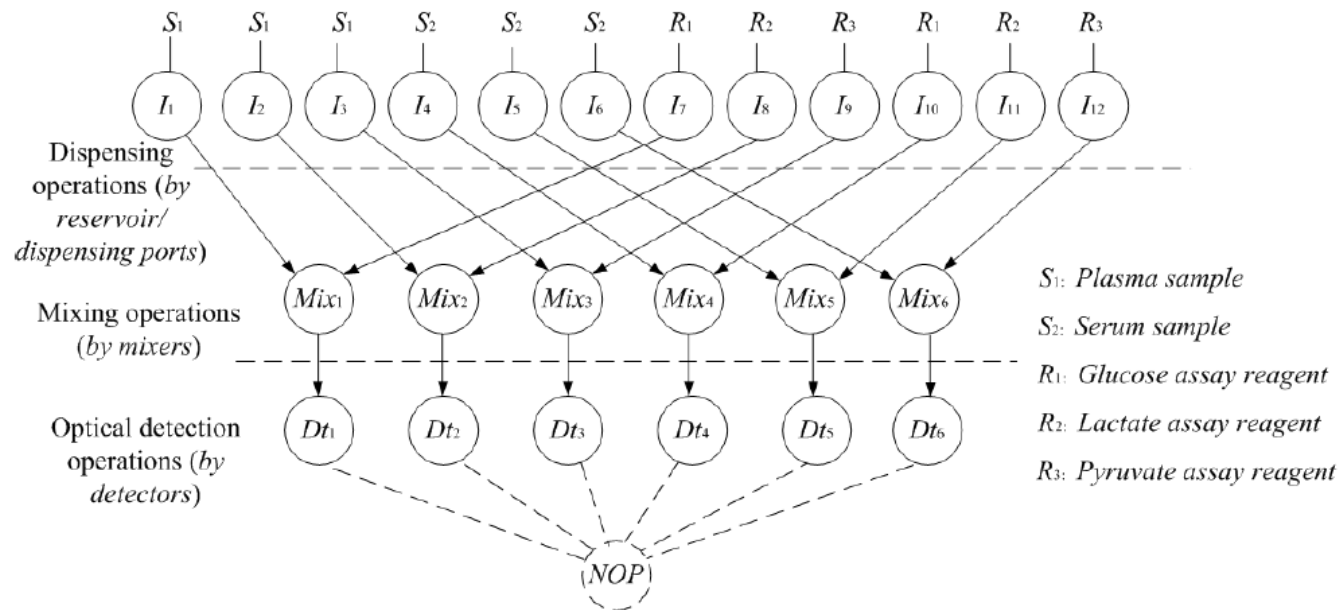
- Mixing stage for Polymerase Chain Reaction
- Electrode pitch: 1.5 mm, Gap height: 600  $\mu\text{m}$



Operation	Hardware*	Module	Mixing time
mixing	2x2 electrode array	4x4 cells	10s
	4-electrode linear array	3x6 cells	5s
	2x3 electrode array	4x5 cells	6s
	2x4 electrode array	4x6 cells	3s



- Multiplexed in-vitro diagnosis
- Electrode pitch: 1.5 mm, Gap height: 600  $\mu\text{m}$



- Colorimetric Protein Assay
- Electrode pitch: 1.5 mm, Gap height: 600  $\mu\text{m}$

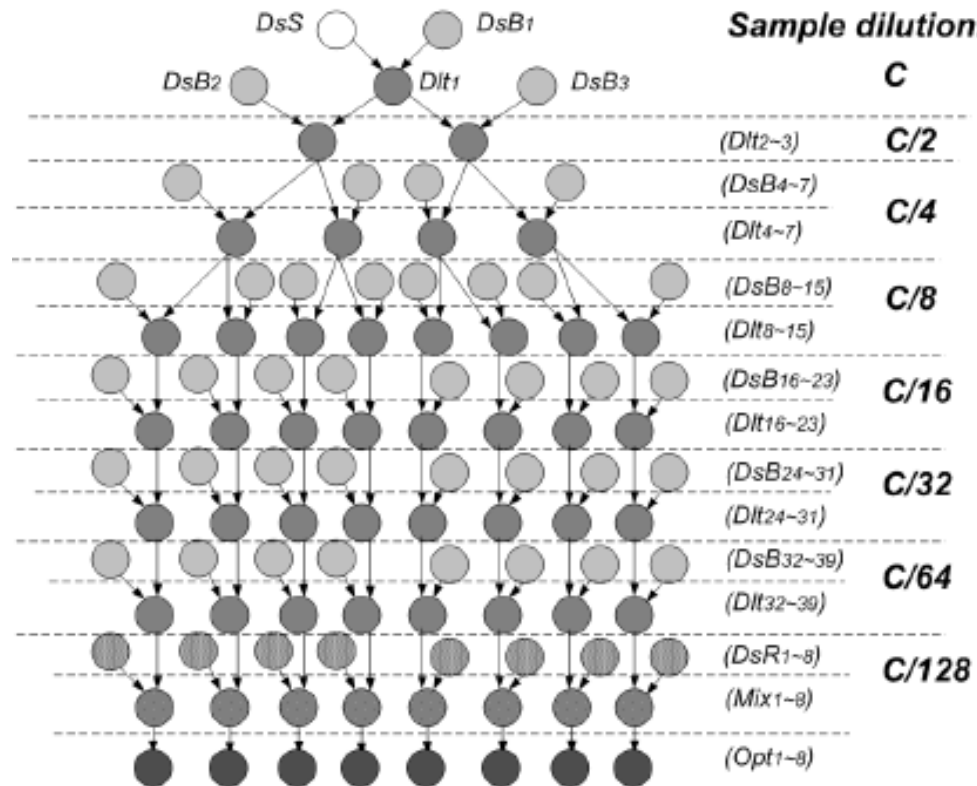


Figure 3-2. Sequencing graph for a protein assay.